

**Die, M: M4****Order data**

Order number	140460 M4
GTIN	4062406233334
Item class	12K

Description**Version:**

Closed, pre-slit form. \geq **M3 with tapered lead chamfer** on both sides for easy start to the threading action and clean swarf evacuation in the direction of cutting. **2 turns lead chamfer.**

Lapped and nitrided, rake approx. 15°.

Cutting direction: right-hand

Tolerance class: DIN 13 6g

Pitch: 0.7 mm

External \varnothing : 20 mm

Height: 5 mm

Technical description

Height	5 mm
Pitch	0.7 mm
Thread size	M4
External \varnothing	20 mm
Tolerance class	DIN 13 6g

Thread type	M
Flank angle	60 degrees
Tool material	HSS E
Standard	EN 22568
Cutting direction	right-hand
Type of product	Die