

**Die, M: M6****Order data**

Order number	140460 M6
GTIN	4062406233358
Item class	12K

Description**Version:**

Closed, pre-slit form. $\geq$ **M3 with tapered lead chamfer** on both sides for easy start to the threading action and clean swarf evacuation in the direction of cutting. **2 turns lead chamfer.**

Lapped and nitrided, rake approx. 15°.

Cutting direction: right-hand

Tolerance class: DIN 13 6g

Pitch: 1 mm

External Ø: 20 mm

Height: 7 mm

Technical description

Thread size	M6
Tolerance class	DIN 13 6g
Pitch	1 mm
Height	7 mm
External Ø	20 mm

Thread type	M
Flank angle	60 degrees
Tool material	HSS E
Standard	EN 22568
Cutting direction	right-hand
Type of product	Die

Accessories

Die set HSS-E for metric threads M3-12	142735 M3-12
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