


**Die, M: M8**

## Order data

Order number	140460 M8
GTIN	4062406233372
Item class	12K

## Description

### Version:

Closed, pre-slit form.  $\geq$  **M3 with tapered lead chamfer** on both sides for easy start to the threading action and clean swarf evacuation in the direction of cutting. **2 turns lead chamfer.**

**Lapped and nitrided**, rake approx. 15°.

Cutting direction: right-hand

Tolerance class: DIN 13 6g

Pitch: 1.25 mm

External  $\varnothing$ : 25 mm

Height: 9 mm

## Technical description

Height	9 mm
Tolerance class	DIN 13 6g
Thread size	M8
External $\varnothing$	25 mm
Pitch	1.25 mm

Thread type	M
Flank angle	60 degrees
Tool material	HSS E
Standard	EN 22568
Cutting direction	right-hand
Type of product	Die

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## Accessories

Die set HSS-E for metric threads M3-12	142735 M3-12
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