

Garant**Die Hexagon, M: M27****Order data**

Order number	140920 M27
GTIN	4062406221904
Item class	11K

Description**Version:**

External hexagon for standard socket size. **Without** tapered spiral point. **1 $\frac{3}{4}$ turns lead chamfer.**

Note:

For re-cutting damaged threads or for cutting where access is difficult.

Tolerance class: DIN 13 6g

Pitch: 3 mm

Width across flats: 60 mm

Height: 25 mm

Technical description

Height	25 mm
Pitch	3 mm
Width across flats	60 mm
Thread size	M27
Cutting direction	right-hand

Thread type	M
Flank angle	60 degrees
Tool material	HSS
Standard	DIN 382
Tolerance class	DIN 13 6g
Type of product	Die