

**Die HSS-E, M: 18X1,25****Order data**

Order number	141055 18X1,25
GTIN	4062406223649
Item class	11K

Description**Version:**

Closed, pre-slit form, **with tapered lead chamfer on both sides.**

2 turns lead chamfer. Lapped and nitrided, rake approx. 15°. For stainless and high-tensile steels.

Cutting direction: right-hand

Tolerance class: DIN 13 6g

Pitch: 1.25 mm

External Ø: 45 mm

Height: 14 mm

Technical description

Pitch	1.25 mm
Height	14 mm
External Ø	45 mm
Tolerance class	DIN 13 6g
Thread size	M18×1.25

Thread type	MF
Flank angle	60 degrees
Tool material	HSS E
Standard	EN 22568
Cutting direction	right-hand
Type of product	Die