



## Die HSS-E, M: 18X1



### Order data

Order number	141055 18X1
GTIN	4062406223212
Item class	11K

### Description

#### Version:

Closed, pre-slit form, **with tapered lead chamfer on both sides.**

**2 turns lead chamfer. Lapped and nitrided, rake approx. 15°. For stainless and high-tensile steels.**

Cutting direction: right-hand

Tolerance class: DIN 13 6g

Pitch: 1 mm

External Ø: 45 mm

Height: 14 mm

### Technical description

External Ø	45 mm
Tolerance class	DIN 13 6g
Pitch	1 mm
Height	14 mm
Thread size	M18×1

Thread type	MF
Flank angle	60 degrees
Tool material	HSS E
Standard	EN 22568
Cutting direction	right-hand
Type of product	Die