

**Garant****Die HSS-E, MF: 28X1,5****Order data**

|              |               |
|--------------|---------------|
| Order number | 141055 28X1,5 |
| GTIN         | 4062406223687 |
| Item class   | 11K           |

**Description****Version:**

Closed, pre-slit form, **with tapered lead chamfer on both sides.**

**2 turns lead chamfer. Lapped and nitrided, rake approx. 15°. For stainless and high-tensile steels.**

Cutting direction: right-hand

Tolerance class: DIN 13 6g

Pitch: 1.5 mm

External Ø: 65 mm

Height: 18 mm

**Technical description**

|                 |           |
|-----------------|-----------|
| External Ø      | 65 mm     |
| Pitch           | 1.5 mm    |
| Tolerance class | DIN 13 6g |
| Height          | 18 mm     |
| Thread size     | M28×1.5   |

|                   |            |
|-------------------|------------|
| Thread type       | MF         |
| Flank angle       | 60 degrees |
| Tool material     | HSS E      |
| Standard          | EN 22568   |
| Cutting direction | right-hand |
| Type of product   | Die        |