



## HOLEX Pro Steel High-precision countersink with unequal spacing and 3 drive flats 90°, TiAlN, External Ø Dc: 20,5 mm



### Order data

Order number	150184 20,5
GTIN	4062406524470
Item class	12M

### Description

#### Version:

**All countersinks have 3 cutting edges**, radially relieved.

Flutes are ground from solid.

#### HOLEX Pro Steel:

- **Exact machining results in manual and machine use.**
- **Chatter-free running through extremely unequal spacing of the cutting edges for high-quality surfaces.**
- **Optimum tool life thanks to TiAlN high-performance coating.**
- **High process reliability due to optimised chip evacuation.**
- **Attractive cost/benefit ratio.**

Three drive flats on the shank for use in a 3-jaw chuck.

#### Application:

High precision countersinks for chatter-free countersinking.

Through-coolant: no

Number of cutting edges Z: 3

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smallest countersink Ø for holes from: 3.5 mm

Overall length L: 63 mm

Shank Ø D<sub>s</sub>: 10 mm

for countersunk screws DIN 7991: M10

Feed f in steel < 500 N/mm<sup>2</sup>: 0.16 mm/rev.

### Technical description

External Ø	20.5 mm
for countersunk screws DIN 7991	M10
Number of cutting edges Z	3
smallest countersink Ø for holes from	3.5 mm
Overall length L	63 mm
Shank Ø D <sub>s</sub>	10 mm
Feed f in steel < 500 N/mm <sup>2</sup>	0.16 mm/rev.
Shank tolerance	h9
Coating	TiAlN
Countersink tip angle	90 degrees
Tool material	HSS
Spacing of the countersink cutting edges	unequal spacing
Standard	DIN 335 C
Shank	Three clamping flats to h9
Through-coolant	no
Colour ring	green
Series	HOLEX Pro Steel
Type of product	Stepped drill and countersink