

Garant

High-precision countersink, long, with 3 drive flats 90°, TiAlN, External Ø Dc: 12,4 mm



Order data

Order number	150376 12,4
GTIN	4062406066017
Item class	11M

Description

Version:

All countersinks have 3 cutting edges, radially relief ground. Flutes ground from solid. High-precision countersink, produced to tight manufacturing tolerances similar to DIN335-C, **with long plain shank.**

Special geometry with extremely unequal spacing and matching cutting edge preparation. Newly developed, **special TiAlN coating** for long tool life.

Three **drive flats on the shank** for use in a 3-jaw chuck.

Application:

High-precision countersinks for chatter-free production of **precise, round 90° countersunk surfaces.**

Through-coolant: no

Number of cutting edges Z: 3

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smallest countersink Ø for holes from: 2.8 mm

Overall length L: 108 mm

Shank Ø D_s: 8 mm

for countersunk screws DIN 7991: M6

Feed f in steel < 500 N/mm²: 0.13 mm/rev.

Technical description

Pre-drill Ø	2.8 mm
Shank Ø D _s	8 mm
Shank tolerance	h9

Overall length L	108 mm
for countersunk screws DIN 7991	M6
Feed f in steel < 500 N/mm ²	0.13 mm/rev.
smallest countersink Ø for holes from	2.8 mm
Number of cutting edges Z	3
External Ø	12.4 mm
Coating	TiAlN
Countersink tip angle	90 degrees
Tool material	HSS
Spacing of the countersink cutting edges	unequal spacing
Standard	Manufacturer's standard
Shank	Three clamping flats to h9
Through-coolant	no
Colour ring	green
Type of product	Stepped drill and countersink

Accessories

High-precision countersink set with 3 drive flats, long, No. 150376 in a case 90° Number of countersinks 6

150369 6