

Garant

High-precision countersink, long, with 3 drive flats 90°, TiAlN, External Ø Dc: 6,3 mm



Order data

Order number	150376 6,3
GTIN	4062406065980
Item class	11M

Description

Version:

All countersinks have 3 cutting edges, radially relief ground. Flutes ground from solid. High-precision countersink, produced to tight manufacturing tolerances similar to DIN335-C, **with long plain shank.**

Special geometry with extremely unequal spacing and matching cutting edge preparation. Newly developed, **special TiAlN coating** for long tool life.

Three **drive flats on the shank** for use in a 3-jaw chuck.

Application:

High-precision countersinks for chatter-free production of **precise, round 90° countersunk surfaces.**

Through-coolant: no

Number of cutting edges Z: 3

Number of cutting edges Z: 3

smallest countersink Ø for holes from: 1.5 mm

Overall length L: 104 mm

Shank Ø D_s: 5 mm

for countersunk screws DIN 7991: M3

Feed f in steel < 500 N/mm²: 0.1 mm/rev.

Technical description

smallest countersink Ø for holes from	1.5 mm
Feed f in steel < 500 N/mm ²	0.1 mm/rev.
Shank tolerance	h9
Overall length L	104 mm

Shank $\varnothing D_s$	5 mm
Pre-drill \varnothing	1.5 mm
External \varnothing	6.3 mm
Number of cutting edges Z	3
for countersunk screws DIN 7991	M3
Coating	TiAlN
Countersink tip angle	90 degrees
Tool material	HSS
Spacing of the countersink cutting edges	unequal spacing
Standard	Manufacturer's standard
Shank	Three clamping flats to h9
Through-coolant	no
Colour ring	green
Type of product	Stepped drill and countersink

Accessories

High-precision countersink set with 3 drive flats, long, No. 150376 in a case 90° Number of countersinks 6

150369 6