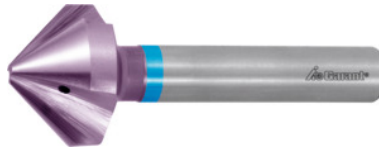


Garant
High-precision countersink HSS-Co8 90°, TiCN, External Ø Dc: 25 mm

Order data

Order number	150383 25
GTIN	4045197445773
Item class	11M

Description
Version:

High-precision countersink with 3 cutting edges, radially relief ground. Flutes ground from solid.

Through-coolant: yes

Number of cutting edges Z: 3

Number of cutting edges Z: 3

smallest countersink Ø for holes from: 3.8 mm

Overall length L: 67 mm

Shank Ø D_s: 10 mm

for countersunk screws DIN 7991: M12

Feed f in stainless steel < 900 N/mm²: 0.09 mm/rev.

Technical description

Shank tolerance	h9
Feed f in stainless steel < 900 N/mm ²	0.09 mm/rev.
External Ø	25 mm
smallest countersink Ø for holes from	3.8 mm
Pre-drill Ø	3.8 mm
for countersunk screws DIN 7991	M12
Shank Ø D _s	10 mm

Overall length L	67 mm
Number of cutting edges Z	3
Coating	TiCN
Countersink tip angle	90 degrees
Tool material	HSS Co 8
Standard	DIN 335 C
Shank	Plain shank with h6
Through-coolant	yes
Colour ring	blue
Type of product	Stepped drill and countersink