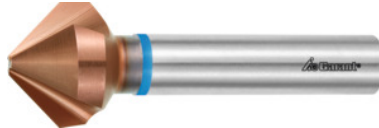


Garant

High-precision countersink with unequal spacing 90°, AlTiCN, External Ø Dc: 10,4 mm



Order data

Order number	150389 10,4
GTIN	4062406073275
Item class	11M

Description

Version:

All countersinks have 3 cutting edges, radially relieved.

Flutes are ground from solid.

High-precision countersink, produced with tight manufacturing tolerances similar to DIN 335-C.

Special geometry with **unequal spacing** and matching cutting edge preparation.

Newly developed AlTiCN coating especially **for stainless steels**.

Application:

High-precision countersinks for chatter-free production of **precise, round 90° countersunk surfaces**.

Through-coolant: no

Number of cutting edges Z: 3

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smallest countersink Ø for holes from: 2.5 mm

Overall length L: 50 mm

Shank Ø D_s: 6 mm

for countersunk screws DIN 7991: M5

Feed f in stainless steel < 900 N/mm²: 0.1 mm/rev.

Technical description

External Ø	10.4 mm
Number of cutting edges Z	3
Feed f in stainless steel < 900 N/mm ²	0.1 mm/rev.

Pre-drill Ø	2.5 mm
smallest countersink Ø for holes from	2.5 mm
for countersunk screws DIN 7991	M5
Overall length L	50 mm
Shank tolerance	h9
Shank Ø D _s	6 mm
Coating	AlTiCN
Countersink tip angle	90 degrees
Tool material	HSS E
Spacing of the countersink cutting edges	unequal spacing
Standard	DIN 335 C
Shank	Parallel shank to h9
Through-coolant	no
Colour ring	blue
Type of product	Stepped drill and countersink