

**Taper pin hand reamer 1:50, uncoated, Nominal Ø DC: 1,2 mm****Order data**

Order number	161200 1,2
GTIN	4045197088857
Item class	120

Description**Version:**

Conically increasing cutting edges (1 mm over 50 mm length).

Size 1.2 – 2.5 – **straight flutes. Form A.**

Size 3 – 25 – **helical flutes. Form B.**

Application:

For reaming tapered holes by hand for taper pins to ISO 2339 (DIN 1), DIN 258, 1447, ISO 8736, 8737 (DIN 7977, 7978).

Recommendation:

The pre-drilled hole is best produced using a straight shank taper pin drill No. 116310.

Application for type of drilling: for through holes

small Ø D₃: 1.1 mm

large Ø D₂: 1.74 mm

Flute length L_c: 32 mm

Overall length L: 50 mm

Shank square □: 2.5 mm

Technical description

Nominal Ø D _c	1.2 mm
small Ø D ₃	1.1 mm
large Ø D ₂	1.74 mm
Shank square □	2.5 mm
Overall length L	50 mm
Flute length L _c	32 mm

Coating	uncoated
Tool material	HSS
Standard	DIN 9
Taper ratio	1:50
Through-coolant	no
Application for type of drilling	for through holes
Colour ring	without
Type of product	Reaming tool with non-detachable cutters