

Garant
NC reamer H7, uncoated, Nominal Ø DC: 11,5 mm


Order data

Order number	162900 11,5
GTIN	4062406146832
Item class	110

Description

Version:

Version suitable for NC similar to DIN 212 **with straight shank Ø** for **standard chucking** especially in **hydraulic chucks** or **high precision collet chucks**. For **highest concentricity** and **process reliability**. **No need to order special collets.**

With long flutes and left-hand helix.

≤ Ø size 1.7 with 3 teeth; ≥ Ø size 1.8 even number of teeth and irregular spacing. ≤ Ø size 3.7 both ends with centre points; ≥ Ø size 3.8 both ends with centre holes.

Reamer manufacturing tolerance to DIN 1420 for H7 hole tolerance.

Note:

For reamers in **1/100 sizes** see **No. 162902**.

For reamers with **diameters and fits to specification** see **No. 162951**

Application for type of drilling: for through holes

Bore Ø tolerance: H7

Number of cutting edges Z: 6

Bore Ø tolerance: H7

Flute length L_c: 41 mm

Overhang L₁: 101 mm

Overall length L: 142 mm

Number of cutting edges Z: 6

Shank Ø D_s: 10 mm

Technical description

Flute length L _c	41 mm
Overall length L	142 mm
Overhang L ₁	101 mm

Nominal Ø D _c	11.5 mm
Shank tolerance	h6
Bore Ø tolerance	H7
Feed f in steel < 750 N/mm ²	0.25 mm/rev.
Shank Ø D _s	10 mm
Number of cutting edges Z	6
recommended drill Ø in steel < 750 N/mm ²	11.3 mm
Coating	uncoated
Tool material	HSS E
Standard	Manufacturer's standard
Through-coolant	no
Shank	DIN 1835 A to h6
Application for type of drilling	for through holes
Colour ring	green
Type of product	Reaming tool with non-detachable cutters