

Garant

GARANT Master Alu solid carbide high-performance reamers HPC blind hole, DLC, Nominal Ø DC: 8H7 mm



Order data

Order number	164405 8H7
GTIN	4062406282158
Item class	10P

Description

Version:

Special HPC reamers of the latest generation, **for machining aluminium**, with improved tooth geometry and further developed carbide substrate. Extra-short teeth for increased cutting performance values. Optimised cooling strategy with radially arranged coolant outlets aligned directly to the teeth. **Version suitable for NC** with straight shank Ø for standard arbors especially in **hydraulic chucks** or **high precision collet chucks**. Very high concentricity and process reliability due to unequal spacing of the teeth and special profile of the round chamfer width.

Reamers finish ground to match your specifications.

Both versions with straight flutes with DLC coating sp^2 .

Application:

Special version for blind holes.

Bore Ø tolerance: H7

Number of cutting edges Z: 6

Bore Ø tolerance: H7

Flute length L_c : 10 mm

Overhang L_1 : 64 mm

Overall length L: 100 mm

Number of cutting edges Z: 6

Shank Ø D_s : 8 mm

Technical description

Overall length L	100 mm
Number of cutting edges Z	6

Series	GARANT Master Alu
Flute length L_c	10 mm
Nominal $\varnothing D_c$	8 mm
Bore \varnothing tolerance	H7
Overhang L_1	64 mm
Shank $\varnothing D_s$	8 mm
Feed f in cast alu	1.5 mm/rev.
recommended drill \varnothing in cast aluminium	7.9 mm
Coating	DLC
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	W
Through-coolant	yes, with 25 bar
Shank	DIN 6535 HA with h6
Machining strategy	HPC
Application for type of drilling	for blind holes
Colour ring	yellow
Type of product	Reaming tool with non-detachable cutters