

## Garant

### Metal band saw blade 27×2450, TPI: 4/6H



#### Order data

Order number	173577 4/6H
GTIN	4062406124076
Item class	11S

#### Description

##### Version:

**GARANT** – high-performance bi-metal band saw blade with wear-resistant **M42 teeth** and special flexible backing with increased load capacity.

##### Application:

**Variable pitch teeth 0°** – very low vibration, for a large range of cross sections (for pipes and profiles, solid materials up to maximum 70 mm).

**Variable pitch teeth 10°** – **general purpose** for a wide range of cross-sections (for solid material from 50 mm).

**Regular pitch teeth 0°** – for small to medium cross-sections up to maximum 70 mm engagement length.

**Regular pitch teeth 10°** – for large cross-sections from 50 mm engagement.

##### Note:

**Running in a new blade:** See GARANT machining handbook No. 110010 and information page.

Tool material: HSS Co 8

Tooth type: combi

Rake: 10 degrees

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Rake: 10 degrees

Width: 27 mm

Thickness: 0.9 mm

Length: 2450 mm

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## Technical description

Thickness	0.9 mm
Width	27 mm
Length	2450 mm
Rake	10 degrees
Tooth type	combi
Tool material	HSS Co 8
Type of product	Metal band saw blade