

Garant**Metal band saw blade 27×2450, TPI: 6/10****Order data**

Order number	173577 6/10
GTIN	4062406124090
Item class	11S

Description**Version:**

GARANT – high-performance bi-metal band saw blade with wear-resistant **M42 teeth** and special flexible backing with increased load capacity.

Application:

Variable pitch teeth 0° – very low vibration, for a large range of cross sections (for pipes and profiles, solid materials up to maximum 70 mm).

Variable pitch teeth 10° – general purpose for a wide range of cross-sections (for solid material from 50 mm).

Regular pitch teeth 0° – for small to medium cross-sections up to maximum 70 mm engagement length.

Regular pitch teeth 10° – for large cross-sections from 50 mm engagement.

Note:

Running in a new blade: See GARANT machining handbook No. 110010 and information page.

Tool material: HSS Co 8

Tooth type: combi

Rake: 0 degrees

Tooth type: combi

Rake: 0 degrees

Width: 27 mm

Thickness: 0.9 mm

Length: 2450 mm

Technical description

Length	2450 mm
Width	27 mm
Thickness	0.9 mm
Rake	0 degrees
Tooth type	combi
Tool material	HSS Co 8
Type of product	Metal band saw blade