

Garant

GARANT Master Alu solid carbide slot drill HPC, uncoated, Ø f8 DC / RS1: 5E mm



Order data

Order number	201070 5E
GTIN	4062406186241
Item class	11Z

Description

Version:

Precision balanced tools, ideally suited for use on **high-speed spindles**. Special geometry for optimum chip evacuation thanks to **newly developed balancing process**. Very smooth cutting action for **outstanding surface quality**.

Tolerance nominal Ø: e8

No. of teeth Z: 1

Helix angle: 30 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: Plain shank

Balance quality with shank: G 1.8 with HA

No. of teeth Z: 1

Flute length L_c : 9 mm

Overhang length L_1 incl. recess: 14 mm

Recess Ø D_1 : 4.8 mm

Overall length L: 50 mm

Shank Ø D_s : 6 mm

Technical description

Feed f_z for slot milling in short-chipping aluminium	0.05 mm
Overhang length L_1 incl. recess	14 mm
Tolerance nominal Ø	e8
Cutting edge Ø D_c	5 mm

Shank $\varnothing D_s$	6 mm
Direction of infeed	horizontal, oblique and vertical
No. of teeth Z	1
Overall length L	50 mm
Balance quality with shank	G 1.8 with HA
Helix angle	30 degrees
Recess $\varnothing D_1$	4.8 mm
Feed f_z for side milling in short-chipping aluminium	0.07 mm
Shank	Plain shank
Flute length L_c	9 mm
Corner chamfer angle	90 degrees
Series	GARANT Master Alu
Coating	uncoated
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	W
Cutting width a_e for milling operation	Full slot cutting depth $1 \times D$
Cutting width a_e for milling operation	Full slot cutting depth $1 \times D$
Through-coolant	no
Machining strategy	HPC
Colour ring	yellow
Type of product	End mill

Services

Shank grinding Type HB	129100 HB
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