

Garant**GARANT Master Alu solid carbide slot drill HPC, DLC, Ø e8 DC: 10D mm****Order data**

Order number	201075 10D
GTIN	4062406186616
Item class	11Z

Description**Version:**

Precision balanced tools, ideally suited for use on **high-speed spindles**. Special geometry for optimum chip evacuation thanks to **newly developed balancing process**.

Very smooth cutting action for **outstanding surface quality**.

Tolerance nominal Ø: e8

No. of teeth Z: 1

Helix angle: 30 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: Plain shank

Balance quality with shank: G 1.8 with HA

No. of teeth Z: 1

Flute length L_c : 10 mm

Overhang length L_1 incl. recess: 16 mm

Recess Ø D_1 : 9.2 mm

Overall length L: 55 mm

Shank Ø D_s : 10 mm

Technical description

Recess Ø D_1	9.2 mm
Balance quality with shank	G 1.8 with HA
Helix angle	30 degrees
Feed f_z for side milling in short-chipping aluminium	0.12 mm
Overhang length L_1 incl. recess	16 mm

No. of teeth Z	1
Tolerance nominal Ø	e8
Overall length L	55 mm
Cutting edge Ø D _c	10 mm
Shank	Plain shank
Shank Ø D _s	10 mm
Feed f _z for slot milling in short-chipping aluminium	0.1 mm
Flute length L _c	10 mm
Direction of infeed	horizontal, oblique and vertical
Corner chamfer angle	90 degrees
Series	GARANT Master Alu
Coating	DLC
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	W
Cutting width a _e for milling operation	Full slot cutting depth 1×D
Cutting width a _e for milling operation	Full slot cutting depth 1×D
Through-coolant	no
Machining strategy	HPC
Colour ring	yellow
Type of product	End mill

Services

Shank grinding Type HB	129100 HB
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