

**Garant**
**GARANT Master Alu solid carbide milling cutter HPC, DLC, Ø e8 DC: 8S mm**

**Order data**

Order number	201075 8S
GTIN	4062406186838
Item class	11Z

**Description**
**Version:**

**Precision balanced tools**, ideally suited for use on **high-speed spindles**. Special geometry for optimum chip evacuation thanks to **newly developed balancing process**.

Very smooth cutting action for **outstanding surface quality**.

Tolerance nominal Ø: e8

No. of teeth Z: 1

Helix angle: 30 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: Plain shank

Balance quality with shank: G 1.8 with HA

No. of teeth Z: 1

Flute length  $L_c$ : 21 mm

Overhang length  $L_1$  incl. recess: 31 mm

Recess Ø  $D_1$ : 7.4 mm

Overall length L: 60 mm

Shank Ø  $D_s$ : 8 mm

**Technical description**

Recess Ø $D_1$	7.4 mm
Cutting edge Ø $D_c$	8 mm
Flute length $L_c$	21 mm
Feed $f_z$ for slot milling in short-chipping aluminium	0.08 mm
Helix angle	30 degrees

Overall length L	60 mm
Overhang length L <sub>1</sub> incl. recess	31 mm
Shank	Plain shank
Feed f <sub>z</sub> for side milling in short-chipping aluminium	0.1 mm
Balance quality with shank	G 1.8 with HA
Tolerance nominal Ø	e8
Shank Ø D <sub>s</sub>	8 mm
No. of teeth Z	1
Direction of infeed	horizontal, oblique and vertical
Corner chamfer angle	90 degrees
Series	GARANT Master Alu
Coating	DLC
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	W
Cutting width a <sub>e</sub> for milling operation	Full slot cutting depth 1×D
Cutting width a <sub>e</sub> for milling operation	Full slot cutting depth 1×D
Through-coolant	no
Machining strategy	HPC
Colour ring	yellow
Type of product	End mill

## Services

Shank grinding Type HB	129100 HB
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