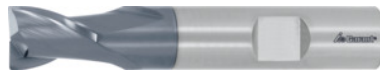


**Garant**
**Solid carbide slot drill, AlCrN, Ø e8 DC: 15,7 mm**

**Order data**

Order number	201302 15,7
GTIN	4045197862525
Item class	11X

**Description**
**Version:**

Dimensions similar to **DIN 6527**.

Improved coating for general-purpose applications in steel and cast iron.

Through-coolant: no

Tolerance nominal Ø: e8

No. of teeth Z: 2

Helix angle: 30 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HB to h6

No. of teeth Z: 2

Flute length  $L_c$ : 22 mm

Overall length L: 82 mm

Shank Ø  $D_s$ : 16 mm

Shank form: HB

Corner chamfer width at 45°: 0.4 mm

**Technical description**

Overall length L	82 mm
Direction of infeed	horizontal, oblique and vertical
No. of teeth Z	2
Flute length $L_c$	22 mm
Corner chamfer width at 45°	0.4 mm
Tolerance nominal Ø	e8

Cutting edge $\varnothing D_c$	15.7 mm
Feed $f_z$ for side milling in steel $< 750 \text{ N/mm}^2$	0.13 mm
Feed $f_z$ for slot milling in steel $< 750 \text{ N/mm}^2$	0.08 mm
Shank	DIN 6535 HB to h6
Shank form	HB
Shank $\varnothing D_s$	16 mm
Helix angle	30 degrees
Corner chamfer angle	45 degrees
Coating	AlCrN
Tool material	Solid carbide
Standard	DIN 6527
Type	N
Cutting width $a_e$ for milling operation	$0.3 \times D$ for side milling
Cutting width $a_e$ for milling operation	Full slot cutting depth $1 \times D$
Through-coolant	no
Colour ring	without
Type of product	End mill