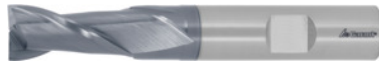


Garant
Solid carbide milling cutter, AlCrN, Ø e8 DC: 15,7 mm

Order data

| | |
|--------------|---------------|
| Order number | 201307 15,7 |
| GTIN | 4045197930255 |
| Item class | 11X |

Description
Version:

Dimensions similar to **DIN 6527**.

Improved coating for general-purpose applications in steel and cast iron.

Through-coolant: no

Tolerance nominal Ø: e8

No. of teeth Z: 2

Helix angle: 30 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HE to h6

No. of teeth Z: 2

Flute length L_c : 32 mm

Overhang length L_1 incl. recess: 44 mm

Recess Ø D_1 : 15.4 mm

Overall length L: 92 mm

Shank Ø D_s : 16 mm

Technical description

| | |
|---------------------|------------|
| Tolerance nominal Ø | e8 |
| Overall length L | 92 mm |
| Shank Ø D_s | 16 mm |
| Shank form | HB |
| Flute length L_c | 32 mm |
| Helix angle | 30 degrees |

| | |
|--|--------------------------------------|
| Feed f_z for side milling in steel < 750 N/mm ² | 0.13 mm |
| Corner chamfer width at 45° | 0.1 mm |
| Feed f_z for slot milling in steel < 750 N/mm ² | 0.08 mm |
| No. of teeth Z | 2 |
| Shank | DIN 6535 HE to h6 |
| Overhang length L_1 incl. recess | 44 mm |
| Direction of infeed | horizontal, oblique and vertical |
| Recess $\varnothing D_1$ | 15.4 mm |
| Cutting edge $\varnothing D_c$ | 15.7 mm |
| Corner chamfer angle | 45 degrees |
| Coating | AlCrN |
| Tool material | Solid carbide |
| Standard | DIN 6527 |
| Type | N |
| Cutting width a_e for milling operation | Full slot cutting depth $1 \times D$ |
| Cutting width a_e for milling operation | $0.3 \times D$ for side milling |
| Through-coolant | no |
| Colour ring | without |
| Type of product | End mill |