

Garant
GARANT Master Steel solid carbide slot drill, TiAlN, Ø DC: 8 mm

Order data

Order number	201646 8
GTIN	4062406297886
Item class	11X

Description
Version:
Eccentric relief ground for stronger cutting edges.

Dimensions similar to DIN 6527.

Advantage:
Optimised flute geometry for improved chip evacuation.

Note:
Successor product to No. 201645.

Tolerance nominal Ø: f8

No. of teeth Z: 2

Helix angle: 38 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HA to h6

No. of teeth Z: 2

 Flute length L_c : 16 mm

 Overhang length L_1 incl. recess: 25 mm

 Recess Ø D_1 : 7.8 mm

Overall length L: 63 mm

 Shank Ø D_s : 8 mm

Technical description

Recess Ø D_1	7.8 mm
Feed f_z for side milling in steel < 750 N/mm ²	0.045 mm
Overall length L	63 mm
Helix angle	38 degrees

Shank $\varnothing D_s$	8 mm
Direction of infeed	horizontal, oblique and vertical
Overhang length L_1 incl. recess	25 mm
No. of teeth Z	2
Shank	DIN 6535 HA to h6
Corner chamfer angle	45 degrees
Flute length L_c	16 mm
Feed f_z for slot milling in steel < 750 N/mm ²	0.04 mm
Cutting edge $\varnothing D_c$	8 mm
Tolerance nominal \varnothing	f8
Corner chamfer width at 45°	0.1 mm
Series	GARANT Master Steel
Coating	TiAlN
Tool material	Solid carbide
Standard	DIN 6527
Type	N
Cutting width a_e for milling operation	Full slot cutting depth 1xD
Cutting width a_e for milling operation	0.5xD for side milling
Through-coolant	no
Machining strategy	HPC
Colour ring	green
Type of product	End mill

Services

Shank recess Type FRST	209900 FRST
Shank grinding Type HB	129100 HB