

## Garant

### **GARANT Master Alu PickPocket solid carbide roughing end mill HPC, uncoated, Ø e8 DC: 4,8 mm**



#### Order data

Order number	202002 4,8
GTIN	4062406125707
Item class	11X

#### Description

##### Version:

For roughing and finishing.

Up to  $2 \times D$  into solid material at very high feed rates and smooth cutting action.

Very high feed rates when plunging vertically.

Ramping capability up to  $45^\circ$ .

##### Advantage:

**Optimised flute form, eccentric relief ground, generous chip spaces.**

Tolerance nominal  $\varnothing$ : e8

No. of teeth Z: 3

Helix angle: 42 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HA to h6

Balance quality with shank: G 2.5 with HA

No. of teeth Z: 3

Flute length  $L_c$ : 9 mm

Overall length L: 57 mm

Shank  $\varnothing D_s$ : 6 mm

Feed  $f_z$  for slot milling in short-chipping aluminium: 0.05 mm

Feed  $f_z$  for side milling in short-chipping aluminium: 0.06 mm

#### Technical description

No. of teeth Z	3
Direction of infeed	horizontal, oblique and vertical

Shank $\varnothing D_s$	6 mm
Cutting edge $\varnothing D_c$	4.8 mm
Feed $f_z$ for side milling in short-chipping aluminium	0.06 mm
Balance quality with shank	G 2.5 with HA
Feed $f_z$ for slot milling in short-chipping aluminium	0.05 mm
Helix angle	42 degrees
Flute length $L_c$	9 mm
Shank	DIN 6535 HA to h6
Tolerance nominal $\varnothing$	e8
Overall length L	57 mm
Corner chamfer angle	90 degrees
Series	GARANT Master Alu
Coating	uncoated
Tool material	Solid carbide
Standard	DIN 6527
Type	W
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Cutting width $a_e$ for milling operation	Full slot cutting depth $1 \times D$
Cutting width $a_e$ for milling operation	Full slot cutting depth $1 \times D$
Through-coolant	no
Machining strategy	HPC
Colour ring	yellow
Type of product	End mill

## Services

Shank grinding Type HB	129100 HB
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