

Garant

GARANT Master Alu PickPocket solid carbide roughing end mill HPC, DLC, Ø e8 DC: 14 mm



Order data

Order number	202004 14
GTIN	4062406126018
Item class	11X

Description

Version:

With the latest generation of DLC coating sp².

For roughing and finishing.

Up to 2 × D into solid material at very high feed rates and smooth cutting action.

Very high feed rates when plunging vertically.

Ramping capability up to 45°.

Advantage:

Optimised flute form, eccentric relief ground, generous chip spaces.

Tolerance nominal Ø: e8

No. of teeth Z: 3

Helix angle: 42 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HA to h6

Balance quality with shank: G 2.5 with HA

No. of teeth Z: 3

Flute length L_c: 26 mm

Overhang length L₁ incl. recess: 36 mm

Recess Ø D₁: 13.8 mm

Overall length L: 83 mm

Shank Ø D_s: 14 mm

Technical description

No. of teeth Z	3
Shank Ø D _s	14 mm

Feed f_z for side milling in short-chipping aluminium	0.17 mm
Direction of infeed	horizontal, oblique and vertical
Tolerance nominal \varnothing	e8
Overall length L	83 mm
Balance quality with shank	G 2.5 with HA
Shank	DIN 6535 HA to h6
Flute length L_c	26 mm
Recess $\varnothing D_1$	13.8 mm
Overhang length L_1 incl. recess	36 mm
Cutting edge $\varnothing D_c$	14 mm
Helix angle	42 degrees
Feed f_z for slot milling in short-chipping aluminium	0.12 mm
Corner rounding r_v	0.32 mm
Series	GARANT Master Alu
Coating	DLC
Tool material	Solid carbide
Standard	DIN 6527
Type	W
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Cutting width a_e for milling operation	Full slot cutting depth $1 \times D$
Cutting width a_e for milling operation	Full slot cutting depth $1 \times D$
Through-coolant	no
Machining strategy	HPC
Colour ring	yellow
Type of product	End mill

Services

Shank grinding Type HB

129100 HB

