

Garant

GARANT Master Alu PickPocket solid carbide roughing end mill with through-coolant HPC, DLC, Ø e8 DC: 4 mm



Order data

Order number	202006 4
GTIN	4062406126070
Item class	11X

Description

Version:

For roughing and finishing.

Up to $2 \times D$ into solid material at very high feed rates and smooth cutting action.

Very high feed rates when plunging vertically.

Ramping capability up to 45° .

Improved chip evacuation due to central through-coolant. Due to the patented geometry also suitable for boring.

With the latest generation of DLC coating sp^2 .

Advantage:

Optimised flute form, eccentric relief ground, generous chip spaces.

Tolerance nominal \varnothing : e8

No. of teeth Z: 3

Helix angle: 42 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HA to h6

Balance quality with shank: G 2.5 with HA

No. of teeth Z: 3

Flute length L_c : 8 mm

Overall length L: 57 mm

Shank $\varnothing D_s$: 6 mm

Corner rounding r_v : 0.1 mm

Feed f_z for slot milling in short-chipping aluminium: 0.05 mm

Technical description

Balance quality with shank	G 2.5 with HA
Shank $\varnothing D_s$	6 mm
No. of teeth Z	3
Tolerance nominal \varnothing	e8
Cutting edge $\varnothing D_c$	4 mm
Direction of infeed	horizontal, oblique and vertical
Overall length L	57 mm
Shank	DIN 6535 HA to h6
Feed f_z for side milling in short-chipping aluminium	0.06 mm
Feed f_z for slot milling in short-chipping aluminium	0.05 mm
Flute length L_c	8 mm
Helix angle	42 degrees
Corner rounding r_v	0.1 mm
Series	GARANT Master Alu
Coating	DLC
Tool material	Solid carbide
Standard	DIN 6527
Type	W
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Cutting width a_e for milling operation	Full slot cutting depth $1 \times D$
Cutting width a_e for milling operation	Full slot cutting depth $1 \times D$
Through-coolant	yes
Machining strategy	HPC
Colour ring	yellow
Type of product	End mill

Services

Shank grinding Type HB	129100 HB
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