

Garant

GARANT Master Alu PickPocket solid carbide roughing end mill with through-coolant HPC, DLC, Ø e8 DC: 9,7 mm



Order data

Order number	202006 9,7
GTIN	4062406126162
Item class	11X

Description

Version:

For roughing and finishing.

Up to $2 \times D$ into solid material at very high feed rates and smooth cutting action.

Very high feed rates when plunging vertically.

Ramping capability up to 45° .

Improved chip evacuation due to central through-coolant. Due to the patented geometry also suitable for boring.

With the latest generation of DLC coating sp^2 .

Advantage:

Optimised flute form, eccentric relief ground, generous chip spaces.

Tolerance nominal \varnothing : e8

No. of teeth Z: 3

Helix angle: 42 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HA to h6

Balance quality with shank: G 2.5 with HA

No. of teeth Z: 3

Flute length L_c : 22 mm

Overhang length L_1 incl. recess: 30 mm

Recess $\varnothing D_1$: 9.5 mm

Overall length L: 72 mm

Shank $\varnothing D_s$: 10 mm

Technical description

Direction of infeed	horizontal, oblique and vertical
Helix angle	42 degrees
Feed f_z for slot milling in short-chipping aluminium	0.09 mm
Shank	DIN 6535 HA to h6
Tolerance nominal \varnothing	e8
Recess $\varnothing D_1$	9.5 mm
No. of teeth Z	3
Overhang length L_1 incl. recess	30 mm
Shank $\varnothing D_s$	10 mm
Balance quality with shank	G 2.5 with HA
Feed f_z for side milling in short-chipping aluminium	0.12 mm
Overall length L	72 mm
Flute length L_c	22 mm
Cutting edge $\varnothing D_c$	9.7 mm
Corner rounding r_v	0.32 mm
Series	GARANT Master Alu
Coating	DLC
Tool material	Solid carbide
Standard	DIN 6527
Type	W
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Cutting width a_e for milling operation	Full slot cutting depth $1 \times D$
Cutting width a_e for milling operation	Full slot cutting depth $1 \times D$
Through-coolant	yes
Machining strategy	HPC
Colour ring	yellow
Type of product	End mill

Services

Shank grinding Type HB

129100 HB