

## Garant

### **GARANT Master Alu PickPocket solid carbide roughing end mill with through-coolant HPC, DLC, Ø e8 DC: 9 mm**



#### Order data

Order number	202006 9
GTIN	4062406126155
Item class	11X

#### Description

##### Version:

For roughing and finishing.

Up to  $2 \times D$  into solid material at very high feed rates and smooth cutting action.

Very high feed rates when plunging vertically.

Ramping capability up to  $45^\circ$ .

Improved chip evacuation due to central through-coolant. Due to the patented geometry also suitable for boring.

With the latest generation of DLC coating  $sp^2$ .

##### Advantage:

**Optimised flute form, eccentric relief ground, generous chip spaces.**

Tolerance nominal  $\varnothing$ : e8

No. of teeth Z: 3

Helix angle: 42 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HA to h6

Balance quality with shank: G 2.5 with HA

No. of teeth Z: 3

Flute length  $L_c$ : 22 mm

Overhang length  $L_1$  incl. recess: 30 mm

Recess  $\varnothing D_1$ : 8.8 mm

Overall length L: 72 mm

Shank  $\varnothing D_s$ : 10 mm

#### Technical description

Flute length $L_c$	22 mm
Shank	DIN 6535 HA to h6
Helix angle	42 degrees
Recess $\varnothing D_1$	8.8 mm
Balance quality with shank	G 2.5 with HA
Overhang length $L_1$ incl. recess	30 mm
Cutting edge $\varnothing D_c$	9 mm
Shank $\varnothing D_s$	10 mm
Tolerance nominal $\varnothing$	e8
Overall length L	72 mm
Feed $f_z$ for side milling in short-chipping aluminium	0.12 mm
Feed $f_z$ for slot milling in short-chipping aluminium	0.08 mm
Direction of infeed	horizontal, oblique and vertical
No. of teeth Z	3
Corner rounding $r_v$	0.32 mm
Series	GARANT Master Alu
Coating	DLC
Tool material	Solid carbide
Standard	DIN 6527
Type	W
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Cutting width $a_e$ for milling operation	Full slot cutting depth $1 \times D$
Cutting width $a_e$ for milling operation	Full slot cutting depth $1 \times D$
Through-coolant	yes
Machining strategy	HPC
Colour ring	yellow
Type of product	End mill

## Services

Shank grinding Type HB

129100 HB