

Garant

GARANT Master Alu PickPocket solid carbide roughing end mill HPC, DLC, Ø e6 DC: 4 mm



Order data

Order number	202017 4
GTIN	4062406381004
Item class	11X

Description

Version:

For roughing and finishing.

Up to 2×D into solid material at very high feed rates and smooth cutting action.

Very high feed rates when plunging vertically.

Ramping capability up to 45°.

Very long overhang for safe machining of deep cavities.

With the latest generation of DLC coating sp².

Advantage:

Optimised flute form, eccentric relief ground, generous chip spaces.

Note:

A minimum oversize of 0.1×D must be maintained for subsequent finishing operations.

Tolerance nominal Ø: e8

No. of teeth Z: 3

Helix angle: 42 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HA to h6

Balance quality with shank: G 2.5 with HA

No. of teeth Z: 3

Flute length L_c: 6.5 mm

Overhang length L₁ incl. recess: 24 mm

Recess Ø D₁: 3.7 mm

Overall length L: 80 mm

Shank Ø D_s: 6 mm

Technical description

Helix angle	42 degrees
Shank $\varnothing D_s$	6 mm
Feed f_z for slot milling in short-chipping aluminium	0.03 mm
Balance quality with shank	G 2.5 with HA
Overall length L	80 mm
Overhang length L_1 incl. recess	24 mm
Feed f_z for side milling in short-chipping aluminium	0.04 mm
Tolerance nominal \varnothing	e8
No. of teeth Z	3
Direction of infeed	horizontal, oblique and vertical
Corner rounding r_v	0.1 mm
Recess $\varnothing D_1$	3.7 mm
Shank	DIN 6535 HA to h6
Flute length L_c	6.5 mm
Cutting edge $\varnothing D_c$	4 mm
Series	GARANT Master Alu
Coating	DLC
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	W
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Cutting width a_e for milling operation	$0.3 \times D$ for side milling
Through-coolant	no
Machining strategy	HPC
Colour ring	yellow
Type of product	End mill

