

**Solid carbide mini milling cutter, uncoated, Ø e8 DC: 7,75 mm****Order data**

Order number	202262 7,75
GTIN	4045197864161
Item class	12X

Description**Version:**

Shank similar to **DIN 6535 HB**.

Save on regrinding costs:

It is cheaper to use solid carbide mini milling cutters to the wear limit than to regrind them.

Through-coolant: no

Tolerance nominal Ø: e8

No. of teeth Z: 3

Helix angle: 30 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: HB with h6

No. of teeth Z: 3

Flute length L_c : 10 mm

Overall length L: 55 mm

Shank Ø D_s : 8 mm

Shank form: HB

Feed f_z for slot milling in steel < 750 N/mm²: 0.04 mm

Technical description

Tolerance nominal Ø	e8
Flute length L_c	10 mm
Direction of infeed	horizontal, oblique and vertical
Shank form	HB
Shank	HB with h6

Cutting edge Ø D _c	7.75 mm
Overall length L	55 mm
Shank Ø D _s	8 mm
No. of teeth Z	3
Feed f _z for slot milling in steel < 750 N/mm ²	0.04 mm
Feed f _z for side milling in steel < 750 N/mm ²	0.05 mm
Helix angle	30 degrees
Corner chamfer angle	45 degrees
Coating	uncoated
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Cutting width a _e for milling operation	0.3×D for side milling
Cutting width a _e for milling operation	Full slot cutting depth 1×D
Through-coolant	no
Colour ring	without
Type of product	End mill