

**Garant**
**Solid carbide mini milling cutter, AlCrN, Ø e8 DC: 7 mm**

**Order data**

Order number	202264 7
GTIN	4045197864482
Item class	11X

**Description**
**Version:**

Shank similar to **DIN 6535 HB**.

**Save on regrinding costs:**

It is cheaper to use solid carbide mini milling cutters to the wear limit than to regrind them. Improved coating for general-purpose applications in steel and cast iron.

Through-coolant: no

Tolerance nominal Ø: e8

No. of teeth Z: 3

Helix angle: 45 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: HB with h6

No. of teeth Z: 3

Flute length L<sub>c</sub>: 10 mm

Overall length L: 55 mm

Shank Ø D<sub>s</sub>: 8 mm

Shank form: HB

Corner chamfer width at 45°: 0.2 mm

**Technical description**

Corner chamfer width at 45°	0.2 mm
Overall length L	55 mm
Tolerance nominal Ø	e8
No. of teeth Z	3
Direction of infeed	horizontal, oblique and vertical

Shank form	HB
Flute length $L_c$	10 mm
Shank $\varnothing D_s$	8 mm
Cutting edge $\varnothing D_c$	7 mm
Feed $f_z$ for side milling in steel $< 750 \text{ N/mm}^2$	0.05 mm
Feed $f_z$ for slot milling in steel $< 750 \text{ N/mm}^2$	0.04 mm
Shank	HB with h6
Helix angle	45 degrees
Corner chamfer angle	45 degrees
Coating	AlCrN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Cutting width $a_e$ for milling operation	Full slot cutting depth $1 \times D$
Cutting width $a_e$ for milling operation	Full slot cutting depth $1 \times D$
Through-coolant	no
Colour ring	without
Type of product	End mill