

Garant**Solid carbide milling cutter, AlCrN, Ø e8 DC: 3,8 mm****Order data**

Order number	202268 3,8
GTIN	4045197930668
Item class	11X

Description**Version:**

Dimensions similar to **DIN 6527**.

Improved coating for general-purpose applications in steel and cast iron.

Note:**Successor product to No. 202080.**

Through-coolant: no

Tolerance nominal Ø: e8

No. of teeth Z: 3

Helix angle: 30 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HB to h6

No. of teeth Z: 3

Flute length L_c : 11 mm

Overhang length L_1 incl. recess: 15 mm

Recess Ø D_1 : 3.6 mm

Overall length L: 57 mm

Shank Ø D_s : 6 mm

Technical description

Cutting edge Ø D_c	3.8 mm
Shank	DIN 6535 HB to h6
No. of teeth Z	3
Feed f_z for slot milling in steel < 750 N/mm ²	0.02 mm
Overhang length L_1 incl. recess	15 mm

Flute length L_c	11 mm
Tolerance nominal $\varnothing$	e8
Feed f_z for side milling in steel < 750 N/mm ²	0.025 mm
Overall length L	57 mm
Shank $\varnothing D_s$	6 mm
Direction of infeed	horizontal, oblique and vertical
Recess $\varnothing D_1$	3.6 mm
Helix angle	30 degrees
Corner chamfer width at 45°	0.1 mm
Corner chamfer angle	45 degrees
Coating	AlCrN
Tool material	Solid carbide
Standard	DIN 6527
Type	N
Cutting width a_e for milling operation	0.3×D for side milling
Cutting width a_e for milling operation	Full slot cutting depth 1×D
Through-coolant	no
Colour ring	without
Type of product	End mill