

Garant
Solid carbide milling cutter, AlCrN, Ø e8 DC: 9 mm

Order data

Order number	202268 9
GTIN	4045197930798
Item class	11X

Description
Version:

Dimensions similar to **DIN 6527**.

Improved coating for general-purpose applications in steel and cast iron.

Note:
Successor product to No. 202080.

Through-coolant: no

Tolerance nominal Ø: e8

No. of teeth Z: 3

Helix angle: 30 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HB to h6

No. of teeth Z: 3

Flute length L_c : 19 mm

Overhang length L_1 incl. recess: 32 mm

Recess Ø D_1 : 8.8 mm

Overall length L: 72 mm

Shank Ø D_s : 10 mm

Technical description

Helix angle	30 degrees
Shank Ø D_s	10 mm
No. of teeth Z	3
Cutting edge Ø D_c	9 mm
Feed f_z for side milling in steel < 750 N/mm ²	0.08 mm

Overall length L	72 mm
Overhang length L ₁ incl. recess	32 mm
Corner chamfer width at 45°	0.1 mm
Direction of infeed	horizontal, oblique and vertical
Flute length L _c	19 mm
Shank	DIN 6535 HB to h6
Tolerance nominal Ø	e8
Recess Ø D ₁	8.8 mm
Feed f _z for slot milling in steel < 750 N/mm ²	0.05 mm
Corner chamfer angle	45 degrees
Coating	AlCrN
Tool material	Solid carbide
Standard	DIN 6527
Type	N
Cutting width a _e for milling operation	0.3×D for side milling
Cutting width a _e for milling operation	Full slot cutting depth 1×D
Through-coolant	no
Colour ring	without
Type of product	End mill