

Garant
Solid carbide milling cutter, AlCrN, Ø e8 DC: 14 mm

Order data

Order number	202285 14
GTIN	4045197931122
Item class	11X

Description
Version:

Dimensions similar to **DIN 6527**.

Improved coating for general-purpose applications in steel and cast iron.

Through-coolant: no

Tolerance nominal Ø: e8

No. of teeth Z: 3

Helix angle: 30 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HB to h6

No. of teeth Z: 3

Flute length L_c : 18 mm

Overhang length L_1 incl. recess: 28 mm

Recess Ø D_1 : 13.8 mm

Overall length L: 75 mm

Shank Ø D_s : 14 mm

Technical description

Cutting edge Ø D_c	14 mm
Helix angle	30 degrees
Feed f_z for slot milling in steel < 750 N/mm ²	0.07 mm
Overhang length L_1 incl. recess	28 mm
Shank Ø D_s	14 mm
Flute length L_c	18 mm

Shank	DIN 6535 HB to h6
Shank form	HB
Feed f_z for side milling in steel $< 750 \text{ N/mm}^2$	0.1 mm
Corner chamfer width at 45°	0.1 mm
Direction of infeed	horizontal, oblique and vertical
Recess $\varnothing D_1$	13.8 mm
No. of teeth Z	3
Overall length L	75 mm
Tolerance nominal \varnothing	e8
Corner chamfer angle	45 degrees
Coating	AlCrN
Tool material	Solid carbide
Standard	DIN 6527
Type	N
Cutting width a_e for milling operation	$0.3 \times D$ for side milling
Cutting width a_e for milling operation	Full slot cutting depth $1 \times D$
Through-coolant	no
Colour ring	without
Type of product	End mill