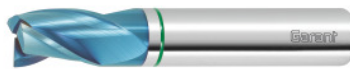


## Garant

### GARANT Master Steel solid carbide mini milling cutter HPC, TiAlN, Ø e8 DC: 1,8 mm



#### Order data

Order number	202289 1,8
GTIN	4062406271114
Item class	11X

#### Description

##### Version:

**Extra short cutter** for maximum stability. **Shank length to DIN** for improved support of the tool in the holder. This significantly increases the tool life.

**Save the regrinding costs:** It is cheaper to use a carbide mini slot drill to the limit of wear and throw it away, than to regrind it.

Tool for **general-purpose machining**.

##### Note:

HB shanks are available at the same price as HA.

For **HB** shanks use order **no. 202291**.

Tolerance nominal Ø: e8

No. of teeth Z: 3

Helix angle: 30 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HA to h6

No. of teeth Z: 3

Flute length  $L_c$ : 3 mm

Overall length L: 38 mm

Shank Ø  $D_s$ : 3 mm

Feed  $f_z$  for slot milling in steel < 900 N/mm<sup>2</sup>: 0.005 mm

Feed  $f_z$  for side milling in steel < 900 N/mm<sup>2</sup>: 0.006 mm

#### Technical description

Direction of infeed	horizontal, oblique and vertical
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Feed $f_z$ for side milling in steel < 900 N/mm <sup>2</sup>	0.006 mm
Cutting edge $\varnothing D_c$	1.8 mm
Flute length $L_c$	3 mm
Helix angle	30 degrees
Shank $\varnothing D_s$	3 mm
Feed $f_z$ for slot milling in steel < 900 N/mm <sup>2</sup>	0.005 mm
No. of teeth Z	3
Tolerance nominal $\varnothing$	e8
Shank	DIN 6535 HA to h6
Overall length L	38 mm
Corner chamfer angle	90 degrees
Series	GARANT Master Steel
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Helix angle characteristic	unequal spacing
Cutting width $a_e$ for milling operation	Full slot cutting depth 1xD
Cutting width $a_e$ for milling operation	Full slot cutting depth 1xD
Through-coolant	no
Machining strategy	HPC
Colour ring	green
Type of product	End mill