

Garant
GARANT Master Steel solid carbide mini milling cutter HPC, TiAlN, Ø e8 DC: 2,5 mm

Order data

Order number	202289 2,5
GTIN	4062406271138
Item class	11X

Description
Version:

Extra short cutter for maximum stability. **Shank length to DIN** for improved support of the tool in the holder. This significantly increases the tool life.

Save the regrinding costs: It is cheaper to use a carbide mini slot drill to the limit of wear and throw it away, than to regrind it.

Tool for **general-purpose machining**.

Note:

HB shanks are available at the same price as HA.

For **HB** shanks use order **no. 202291**.

Tolerance nominal Ø: e8

No. of teeth Z: 3

Helix angle: 30 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HA to h6

No. of teeth Z: 3

Flute length L_c : 5 mm

Overall length L: 50 mm

Shank Ø D_s : 6 mm

Feed f_z for slot milling in steel < 900 N/mm²: 0.01 mm

Feed f_z for side milling in steel < 900 N/mm²: 0.012 mm

Technical description

Feed f_z for side milling in steel < 900 N/mm ²	0.012 mm
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Helix angle	30 degrees
Overall length L	50 mm
Flute length L_c	5 mm
Feed f_z for slot milling in steel < 900 N/mm ²	0.01 mm
Shank $\varnothing D_s$	6 mm
Tolerance nominal \varnothing	e8
Cutting edge $\varnothing D_c$	2.5 mm
No. of teeth Z	3
Shank	DIN 6535 HA to h6
Direction of infeed	horizontal, oblique and vertical
Corner chamfer angle	90 degrees
Series	GARANT Master Steel
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Helix angle characteristic	unequal spacing
Cutting width a_e for milling operation	Full slot cutting depth 1xD
Cutting width a_e for milling operation	Full slot cutting depth 1xD
Through-coolant	no
Machining strategy	HPC
Colour ring	green
Type of product	End mill