


Solid carbide milling cutter, uncoated, Ø e8 DC: 8,5 mm

Order data

Order number	202307 8,5
GTIN	4062406093518
Item class	12X

Description
Version:

Dimensions similar to **DIN 6527**.

Note:

Successor product to No. 202240 / 202245.

Through-coolant: no

Tolerance nominal Ø: e8

No. of teeth Z: 3

Helix angle: 45 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HB to h6

No. of teeth Z: 3

Flute length L_c : 19 mm

Overall length L: 72 mm

Shank Ø D_s : 10 mm

Shank form: HB

Feed f_z for slot milling in steel < 750 N/mm²: 0.05 mm

Technical description

Feed f_z for side milling in steel < 750 N/mm ²	0.08 mm
Shank form	HB
Helix angle	45 degrees
Feed f_z for slot milling in steel < 750 N/mm ²	0.05 mm
Overall length L	72 mm

Tolerance nominal \varnothing	e8
Shank $\varnothing D_s$	10 mm
No. of teeth Z	3
Direction of infeed	horizontal, oblique and vertical
Cutting edge $\varnothing D_c$	8.5 mm
Shank	DIN 6535 HB to h6
Flute length L_c	19 mm
Corner chamfer angle	90 degrees
Coating	uncoated
Tool material	Solid carbide
Standard	DIN 6527
Type	N
Cutting width a_e for milling operation	0.5×D for side milling
Cutting width a_e for milling operation	Full slot cutting depth 1×D
Through-coolant	no
Colour ring	without
Type of product	End mill