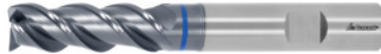


Garant
GARANT Master INOX solid carbide milling cutter HPC, TiAlN, Ø h10 DC: 20 mm

Order data

Order number	202389 20
GTIN	4045197875365
Item class	11X

Description
Version:
For roughing and finishing

HPC milling cutters with **newly developed high-performance coating** for **outstanding service life** and **optimum metal removal rates** in a wide range of stainless steels.

Greater oxidation resistance and **high-temperature hardness.**

Can be used at **high cutting speeds**, particularly suitable even for TOOLOX®.

Tolerance nominal Ø: h10

No. of teeth Z: 3

Helix angle: 40 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HB to h6

No. of teeth Z: 3

Flute length L_c : 60 mm

Overhang length L_1 incl. recess: 74 mm

Recess Ø D_1 : 19.5 mm

Overall length L: 124 mm

Shank Ø D_s : 20 mm

Technical description

Cutting edge Ø D_c	20 mm
No. of teeth Z	3
Flute length L_c	60 mm
Recess Ø D_1	19.5 mm

Overhang length L_1 incl. recess	74 mm
Corner chamfer width at 45°	0.2 mm
Shank $\varnothing D_s$	20 mm
Tolerance nominal \varnothing	h10
Overall length L	124 mm
Feed f_z for side milling in INOX > 900 N/mm ²	0.12 mm
Feed f_z for slot milling in stainless steel > 900 N/mm ²	0.1 mm
Shank	DIN 6535 HB to h6
Direction of infeed	horizontal, oblique and vertical
Helix angle	40 degrees
Corner chamfer angle	45 degrees
Series	GARANT Master INOX
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Cutting width a_e for milling operation	Full slot cutting depth 1×D
Cutting width a_e for milling operation	0.3×D for side milling
Through-coolant	no
Machining strategy	HPC
Colour ring	blue
Type of product	End mill

Services

Shank clamping flats for shrink-fit chucks, with retainer function Shank \varnothing tool 20 mm

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