


**Solid carbide milling cutter, TiAlN, Ø e8 DC: 10 mm**

**Order data**

Order number	202615 10
GTIN	4062406244941
Item class	12X

**Description**
**Version:**

Eccentric relief ground.

**Note:**
**Successor product to No. 202610.**

Through-coolant: no

Tolerance nominal Ø: e8

No. of teeth Z: 4

Helix angle: 30 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HB to h6

No. of teeth Z: 4

Flute length  $L_c$ : 14 mm

Overall length L: 65 mm

Shank Ø  $D_s$ : 10 mm

Shank form: HB

Feed  $f_z$  for slot milling in steel < 900 N/mm<sup>2</sup>: 0.05 mm

**Technical description**

Helix angle	30 degrees
Direction of infeed	horizontal, oblique and vertical
Shank Ø $D_s$	10 mm
Feed $f_z$ for slot milling in steel < 900 N/mm <sup>2</sup>	0.05 mm
Cutting edge Ø $D_c$	10 mm

Shank form	HB
Shank	DIN 6535 HB to h6
No. of teeth Z	4
Feed $f_z$ for side milling in steel < 900 N/mm <sup>2</sup>	0.06 mm
Overall length L	65 mm
Tolerance nominal Ø	e8
Flute length $L_c$	14 mm
Corner chamfer angle	90 degrees
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Cutting width $a_e$ for milling operation	Full slot cutting depth 1×D
Cutting width $a_e$ for milling operation	0.03×D for copy milling
Through-coolant	no
Colour ring	without
Type of product	End mill

## Services

Shank recess Type FRST	209900 FRST
------------------------	-------------