

**Solid carbide milling cutter, TiAlN, Ø e8 DC: 3 mm****Order data**

Order number	202615 3
GTIN	4062406244590
Item class	12X

Description**Version:**

Eccentric relief ground.

Note:**Successor product to No. 202610.**

Through-coolant: no

Tolerance nominal Ø: e8

No. of teeth Z: 4

Helix angle: 30 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HA to h6

No. of teeth Z: 4

Flute length L_c : 5 mm

Overall length L: 32 mm

Shank Ø D_s : 3 mm

Shank form: HA

Feed f_z for slot milling in steel < 900 N/mm²: 0.01 mm

Technical description

Shank form	HA
Flute length L_c	5 mm
Cutting edge Ø D_c	3 mm
Shank	DIN 6535 HA to h6
Feed f_z for side milling in steel < 900 N/mm ²	0.011 mm

Direction of infeed	horizontal, oblique and vertical
Overall length L	32 mm
Feed f_z for slot milling in steel $< 900 \text{ N/mm}^2$	0.01 mm
No. of teeth Z	4
Helix angle	30 degrees
Tolerance nominal $\varnothing$	e8
Shank $\varnothing D_s$	3 mm
Corner chamfer angle	90 degrees
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Cutting width a_e for milling operation	Full slot cutting depth $1 \times D$
Cutting width a_e for milling operation	$0.03 \times D$ for copy milling
Through-coolant	no
Colour ring	without
Type of product	End mill