

**Solid carbide milling cutter, TiAlN, Ø e8 DC: 5 mm****Order data**

Order number	202615 5
GTIN	4062406244910
Item class	12X

Description**Version:**

Eccentric relief ground.

Note:**Successor product to No. 202610.**

Through-coolant: no

Tolerance nominal Ø: e8

No. of teeth Z: 4

Helix angle: 30 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HA to h6

No. of teeth Z: 4

Flute length L_c : 9 mm

Overall length L: 45 mm

Shank Ø D_s : 5 mm

Shank form: HA

Feed f_z for slot milling in steel < 900 N/mm²: 0.02 mm

Technical description

Flute length L_c	9 mm
No. of teeth Z	4
Feed f_z for side milling in steel < 900 N/mm ²	0.023 mm
Overall length L	45 mm
Tolerance nominal Ø	e8

Shank Ø D _s	5 mm
Direction of infeed	horizontal, oblique and vertical
Feed f _z for slot milling in steel < 900 N/mm ²	0.02 mm
Shank form	HA
Cutting edge Ø D _c	5 mm
Helix angle	30 degrees
Shank	DIN 6535 HA to h6
Corner chamfer angle	90 degrees
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Cutting width a _e for milling operation	Full slot cutting depth 1×D
Cutting width a _e for milling operation	0.03×D for copy milling
Through-coolant	no
Colour ring	without
Type of product	End mill