

**Solid carbide milling cutter, TiAlN, Ø e8 DC: 8 mm****Order data**

Order number	202615 8
GTIN	4062406244934
Item class	12X

Description**Version:**

Eccentric relief ground.

Note:**Successor product to No. 202610.**

Through-coolant: no

Tolerance nominal Ø: e8

No. of teeth Z: 4

Helix angle: 30 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HB to h6

No. of teeth Z: 4

Flute length L_f : 12 mm

Overall length L: 55 mm

Shank Ø D_s : 8 mm

Shank form: HB

Feed f_z for slot milling in steel < 900 N/mm²: 0.04 mm

Technical description

Feed f_z for side milling in steel < 900 N/mm ²	0.045 mm
Shank	DIN 6535 HB to h6
Helix angle	30 degrees
Shank Ø D_s	8 mm
Overall length L	55 mm

Direction of infeed	horizontal, oblique and vertical
Tolerance nominal Ø	e8
No. of teeth Z	4
Shank form	HB
Flute length L_c	12 mm
Cutting edge Ø D_c	8 mm
Feed f_z for slot milling in steel < 900 N/mm ²	0.04 mm
Corner chamfer angle	90 degrees
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Cutting width a_e for milling operation	Full slot cutting depth 1×D
Cutting width a_e for milling operation	0.03×D for copy milling
Through-coolant	no
Colour ring	without
Type of product	End mill

Services

Shank recess Type FRST	209900 FRST
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