

Garant
GARANT Master UNI solid carbide roughing end mill HPC, TiSiN, Ø e8 DC: 5 mm

Order data

Order number	203062 5
GTIN	4062406569549
Item class	11Z

Description
Version:

For **roughing and finishing at very high feed rates** with smooth cutting action. **Newly developed geometry and high-performance coating** for outstanding production results and very long tool life with a variety of materials. Unequal spacing gives **high intrinsic stability** and smooth cutting action.

Advantage:

- **Particularly low vibration running.**
- **Special flute profile, large flutes.**
- **Specially matched edge honing.**
- **Optimised substrate for hardness and toughness.**

Tolerance nominal Ø: e8

No. of teeth Z: 4

Helix angle: 42 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HB to h6

No. of teeth Z: 4

Flute length L_c : 9 mm

Overhang length L_1 incl. recess: 16 mm

Recess Ø D_1 : 4.8 mm

Overall length L: 54 mm

Shank Ø D_s : 6 mm

Technical description

No. of teeth Z	4
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Tolerance nominal $\varnothing$	e8
Overhang length L_1 incl. recess	16 mm
Recess $\varnothing D_1$	4.8 mm
Feed f_z for side milling in INOX $> 900 \text{ N/mm}^2$	0.03 mm
Feed f_z for slot milling in stainless steel $> 900 \text{ N/mm}^2$	0.025 mm
Direction of infeed	horizontal, oblique and vertical
Cutting edge $\varnothing D_c$	5 mm
Flute length L_c	9 mm
Feed f_z for side milling in steel $< 900 \text{ N/mm}^2$	0.04 mm
Shank $\varnothing D_s$	6 mm
Feed f_z for slot milling in steel $< 900 \text{ N/mm}^2$	0.03 mm
Corner rounding r_v	0.1 mm
Shank	DIN 6535 HB to h6
Helix angle	42 degrees
Overall length L	54 mm
Series	GARANT Master UNI
Coating	TiSiN
Tool material	solid carbide
Standard	Manufacturer's standard
Type	N
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Cutting width a_e for milling operation	Full slot cutting depth $1 \times D$
Cutting width a_e for milling operation	Full slot cutting depth $1 \times D$
Through-coolant	no
Machining strategy	HPC
Colour ring	green
Type of product	End mill

