

Garant
GARANT Master UNI solid carbide roughing end mill HPC, TiSiN, Ø e8 DC: 8 mm

Order data

Order number	203067 8
GTIN	4062406569655
Item class	11Z

Description
Version:

For **roughing and finishing at very high feed rates** with smooth cutting action. **Newly developed geometry and high-performance coating** for outstanding production results and very long tool life with a variety of materials. Unequal spacing gives **high intrinsic stability** and smooth cutting action.

Advantage:

Especially for **MTC (Multi Task Cutting)** use on the new generation of turning / milling centres.

Tolerance nominal Ø: e8

No. of teeth Z: 4

Helix angle: 42 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HB to h6

No. of teeth Z: 4

Flute length L_c : 21 mm

Overhang length L_1 incl. recess: 25 mm

Recess Ø D_1 : 7.7 mm

Overall length L: 63 mm

Shank Ø D_s : 8 mm

Technical description

Flute length L_c	21 mm
Helix angle	42 degrees
No. of teeth Z	4

Shank $\varnothing D_s$	8 mm
Direction of infeed	horizontal, oblique and vertical
Corner rounding r_v	0.2 mm
Overall length L	63 mm
Overhang length L_1 incl. recess	25 mm
Feed f_z for slot milling in steel $< 900 \text{ N/mm}^2$	0.05 mm
Feed f_z for slot milling in stainless steel $> 900 \text{ N/mm}^2$	0.025 mm
Feed f_z for side milling in steel $< 900 \text{ N/mm}^2$	0.06 mm
Tolerance nominal \varnothing	e8
Recess $\varnothing D_1$	7.7 mm
Feed f_z for side milling in INOX $> 900 \text{ N/mm}^2$	0.03 mm
Cutting edge $\varnothing D_c$	8 mm
Shank	DIN 6535 HB to h6
Series	GARANT Master UNI
Coating	TiSiN
Tool material	solid carbide
Standard	Manufacturer's standard
Type	N
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Cutting width a_e for milling operation	$0.3 \times D$ for side milling
Cutting width a_e for milling operation	Full slot cutting depth $1 \times D$
Through-coolant	no
Machining strategy	MTC
Colour ring	green
Type of product	End mill