


**HOLEX Pro UNI solid carbide roughing end mill HPC, TiSiN, Ø e8 DC: 5 mm**

**Order data**

Order number	203068 5
GTIN	4062406569105
Item class	12Y

**Description**
**Version:**

For **roughing and finishing** up to  $1.5 \times D$  into solid material **at very high feed rates** with smooth cutting action.

For cutting force reduction and better surface quality due to **45° helix**.

Tolerance nominal Ø: e8

No. of teeth Z: 4

Helix angle: 42 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HB to h6

No. of teeth Z: 4

Flute length  $L_c$ : 13 mm

Overhang length  $L_1$  incl. recess: 19 mm

Recess Ø  $D_1$ : 4.8 mm

Overall length L: 57 mm

Shank Ø  $D_s$ : 6 mm

**Technical description**

Corner chamfer angle	45 degrees
Overhang length $L_1$ incl. recess	19 mm
Feed $f_z$ for slot milling in stainless steel $> 900 \text{ N/mm}^2$	0.025 mm
Feed $f_z$ for side milling in steel $< 900 \text{ N/mm}^2$	0.04 mm
Helix angle	42 degrees
Feed $f_z$ for side milling in INOX $> 900 \text{ N/mm}^2$	0.03 mm

Overall length L	57 mm
Flute length $L_c$	13 mm
Shank	DIN 6535 HB to h6
Cutting edge $\varnothing D_c$	5 mm
Feed $f_z$ for slot milling in steel $< 900 \text{ N/mm}^2$	0.03 mm
Recess $\varnothing D_1$	4.8 mm
Direction of infeed	horizontal, oblique and vertical
Tolerance nominal $\varnothing$	e8
Shank $\varnothing D_s$	6 mm
Corner chamfer width at $45^\circ$	0.1 mm
No. of teeth Z	4
Series	HOLEX Pro UNI
Coating	TiSiN
Tool material	solid carbide
Standard	Manufacturer's standard
Type	N
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Cutting width $a_e$ for milling operation	Full slot cutting depth $1 \times D$
Cutting width $a_e$ for milling operation	$0.3 \times D$ for side milling
Through-coolant	no
Machining strategy	MTC
Colour ring	green
Type of product	End mill