



Solid carbide milling cutter with chip separators TPC, TiSiN, Ø e8 DC: 8 mm



Order data

Order number	203086 8
GTIN	4062406569389
Item class	12X

Description

Version:

High-performance end mill for general-purpose applications, **specially designed for TPC applications.**

Strengthened core.

Optimised bending strength due to the use of ultra-fine grain substrates.

Chip breaker for controlled chip breaking.

Note:

h_{max} : The values stated in the table are maximum values.

$a_{e_{max}} = 0.05 \times D$ for TPC machining.

Tolerance nominal Ø: e8

No. of teeth Z: 4

Helix angle: 40 degrees

Direction of infeed: horizontal and oblique

Shank: DIN 6535 HB to h6

Balance quality with shank: G 2.5 with HB

No. of teeth Z: 4

Flute length L_c : 32 mm

Overhang length L_1 incl. recess: 40 mm

Recess Ø D_1 : 7.8 mm

Overall length L: 80 mm

Shank Ø D_s : 8 mm

Technical description

Cutting edge Ø D_c	8 mm
Overhang length L_1 incl. recess	40 mm

Flute length L_c	32 mm
No. of teeth Z	4
Tolerance nominal \varnothing	e8
Shank	DIN 6535 HB to h6
Recess $\varnothing D_1$	7.8 mm
Corner chamfer width at 45°	0.12 mm
Shank $\varnothing D_s$	8 mm
Corner chamfer angle	45 degrees
Direction of infeed	horizontal and oblique
Balance quality with shank	G 2.5 with HB
Helix angle	40 degrees
Overall length L	80 mm
Average chip thickness h_{max} for TPC milling in steel < 900 N/mm^2	0.062 mm
Coating	TiSiN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Cutting width a_e for milling operation	$0.07 \times D$
Through-coolant	no
Machining strategy	TPC
Colour ring	green
Type of product	End mill