



Solid carbide milling cutter with chip separators TPC, TiAlN, Ø f8 DC: 10 mm



Order data

Order number	203101 10
GTIN	4062406252540
Item class	12X

Description

Version:

High-performance milling cutter with **irregular cutter spacing** and **irregular helical pitch**.

Optimised bending strength due to the use of ultra-fine grain substrates.

Chip separator for controlled chip breaking.

Note:

h_{max} : The values stated in the table are maximum values.

$a_{e max} = 0.07 \times D$ for TPC machining.

Tolerance nominal Ø: f8

No. of teeth Z: 5

Helix angle: 40 degrees

Direction of infeed: horizontal and oblique

Shank: DIN 6535 HB to h6

Balance quality with shank: G 2.5 with HB

No. of teeth Z: 5

Flute length L_c : 30 mm

Overhang length L_1 incl. recess: 35 mm

Recess Ø D_1 : 9.8 mm

Overall length L: 80 mm

Shank Ø D_s : 10 mm

Technical description

Tolerance nominal Ø	f8
Cutting edge Ø D_c	10 mm
Direction of infeed	horizontal and oblique

Shank	DIN 6535 HB to h6
No. of teeth Z	5
Recess $\varnothing D_1$	9.8 mm
Overhang length L_1 incl. recess	35 mm
Shank $\varnothing D_s$	10 mm
Flute length L_c	30 mm
Corner chamfer width at 45°	0.2 mm
Helix angle	40 degrees
Overall length L	80 mm
Average chip thickness h_{max} for TPC milling in INOX < 900 N/mm ²	0.051 mm
Balance quality with shank	G 2.5 with HB
Corner chamfer angle	45 degrees
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Cutting width a_e for milling operation	0.07×D
Through-coolant	no
Machining strategy	TPC
Colour ring	blue
Type of product	End mill