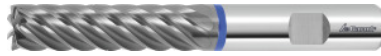


**Garant**
**Solid carbide milling cutter with chip separators TPC, TiAlN, Ø f8 DC: 8 mm**

**Order data**

Order number	203104 8
GTIN	4045197814661
Item class	11X

**Description**
**Version:**

High-performance milling cutter with **irregular cutter spacing** and **irregular helical pitch**.  
 Optimised bending strength due to the use of ultra-fine grain substrates.  
 Offset chip separators.

**Note:**

$h_{max}$ : The values stated in the table are maximum values.

$a_{e_{max}} = 0.05 \times D$  for TPC machining.

Tolerance nominal Ø: f8

No. of teeth Z: 7

Helix angle: 40 degrees

Direction of infeed: horizontal and oblique

Shank: DIN 6535 HB to h6

Balance quality with shank: G 2.5 with HB

No. of teeth Z: 7

Flute length  $L_c$ : 32 mm

Overall length L: 74 mm

Shank Ø  $D_s$ : 8 mm

Corner chamfer width at 45°: 0.16 mm

Average chip thickness  $h_{max}$  for TPC milling in INOX < 900 N/mm<sup>2</sup>: 0.038 mm

**Technical description**

Cutting edge Ø $D_c$	8 mm
Corner chamfer width at 45°	0.16 mm
Shank Ø $D_s$	8 mm
No. of teeth Z	7

Direction of infeed	horizontal and oblique
Overall length L	74 mm
Flute length $L_c$	32 mm
Balance quality with shank	G 2.5 with HB
Tolerance nominal $\varnothing$	f8
Shank	DIN 6535 HB to h6
Helix angle	40 degrees
Average chip thickness $h_{max}$ for TPC milling in INOX < 900 N/mm <sup>2</sup>	0.038 mm
Corner chamfer angle	45 degrees
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Cutting width $a_e$ for milling operation	0.05×D
Through-coolant	no
Machining strategy	TPC
Colour ring	blue
Type of product	End mill