

Garant

Solid carbide milling cutter with more chip separators TPC, TiAlN, Ø f8 DC: 20 mm



Order data

Order number	203106 20
GTIN	4045197954084
Item class	11X

Description

Version:

High-performance milling cutter with **irregular cutter spacing** and **irregular helical pitch**. Optimised bending strength due to the use of ultra-fine grain substrates.

Chip separator for controlled chip breaking.

Note:

h_{max} : The values stated in the table are maximum values.

$a_{e max} = 0.07 \times D$ for TPC machining.

Tolerance nominal Ø: f8

No. of teeth Z: 7

Helix angle: 40 degrees

Direction of infeed: horizontal and oblique

Shank: DIN 6535 HB to h6

Balance quality with shank: G 2.5 with HB

No. of teeth Z: 7

Flute length L_c : 60 mm

Overhang length L_1 incl. recess: 70 mm

Recess Ø D_1 : 19.8 mm

Overall length L: 126 mm

Shank Ø D_s : 20 mm

Technical description

Shank Ø D_s	20 mm
Shank	DIN 6535 HB to h6
Overall length L	126 mm

No. of teeth Z	7
Direction of infeed	horizontal and oblique
Balance quality with shank	G 2.5 with HB
Average chip thickness h_{\max} for TPC milling in INOX < 900 N/mm ²	0.097 mm
Corner chamfer width at 45°	0.4 mm
Helix angle	40 degrees
Cutting edge $\varnothing D_c$	20 mm
Tolerance nominal \varnothing	f8
Recess $\varnothing D_1$	19.8 mm
Overhang length L_1 incl. recess	70 mm
Flute length L_c	60 mm
Corner chamfer angle	45 degrees
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Cutting width a_e for milling operation	0.07×D
Through-coolant	no
Machining strategy	TPC
Colour ring	blue
Type of product	End mill