

Garant
Solid carbide end mill HPC, ZOX, Ø f8 DC: 8 mm

Order data

Order number	203170 8
GTIN	4045197271938
Item class	11X

Description
Version:

With strong core, **special chip-breaker recesses** and **large polished flutes**.

Application:

For milling on the most demanding component surfaces.

Suitable exclusively for profile milling.

Tolerance nominal Ø: f8

No. of teeth Z: 6

Helix angle: 48 degrees

Direction of infeed: horizontal and oblique

Shank: DIN 6535 HA to h6

Balance quality with shank: G 2.5 with HA

No. of teeth Z: 6

Flute length L_c : 19 mm

Overhang length L_1 incl. recess: 26 mm

Recess Ø D_1 : 7.4 mm

Overall length L: 64 mm

Shank Ø D_s : 8 mm

Technical description

No. of teeth Z	6
Overhang length L_1 incl. recess	26 mm
Recess Ø D_1	7.4 mm
Cutting edge Ø D_c	8 mm
Feed f_z for side milling in short-chipping aluminium	0.04 mm

Shank Ø D _s	8 mm
Overall length L	64 mm
Flute length L _c	19 mm
Direction of infeed	horizontal and oblique
Shank	DIN 6535 HA to h6
Tolerance nominal Ø	f8
Balance quality with shank	G 2.5 with HA
Helix angle	48 degrees
Corner chamfer angle	90 degrees
Coating	ZOX
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	W
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Cutting width a _e for milling operation	0.05×D for side milling
Through-coolant	no
Machining strategy	HPC
Colour ring	yellow

Services

Shank recess Type FRST	209900 FRST
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